

*Zastosowanie analizy modalnej do oceny  
degradacji sztywności połączeń  
w konstrukcjach prętowych*

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Seminarium IPPT PAN, 7 czerwca 2010 roku

## *Plan prezentacji*

1. Wprowadzenie
2. Cel pracy
3. Przykłady złożonych konstrukcji prętowych
4. Rodzaje połączeń stosowanych w kratownicach
5. Założenia o przegubowym łączeniu prętów
6. Weryfikacja założeń statycznych dla 25 prętowca
7. Przykład numeryczny identyfikacji sztywności węzłów prefabrykowanych
8. Modelowanie podatności połączeń w wysokich masztach
9. Procedury numeryczne do analizy dynamicznej konstrukcji prętowych o węzłach podatnych
10. Podsumowanie

## *Wprowadzenie*

Aktualną tematyką prac wielu ośrodków badawczych na świecie jest monitorowanie stanu technicznego konstrukcji z zamiarem wykrywania jej uszkodzeń.

W tym celu proponowane są różne podejścia:

- ❑ **Prof. Holnicki** (ZTI IPPT) z zespołem - „Metoda dystorsji wirtualnych”, prace eksperymentalne *dr Kołakowski*
  - ❑ **Prof. Uhl** (Kraków AGH) – eksperymentalna analiza modalna
  - ❑ **Prof. Spencer** (USA) – doświadczalna weryfikacja metody „Damage Locating Vectors” autorstwa *prof. Bernala*
- i wiele innych

## *Cel pracy*

Jednym z problemów niedokładnie rozpoznanych jest monitorowanie uszkodzeń w węzłach konstrukcji.

Celem pracy jest opracowanie metody oceny degradacji sztywności połączeń w konstrukcjach prętowych z uwzględnieniem rzeczywistej postaci węzłów.

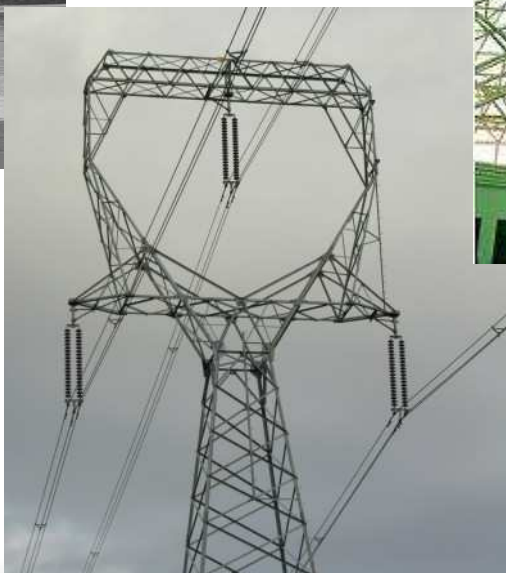
## *Examples of lattice structures*

A large number of structures are build of system of rods (beams) commonly called trusses, frames and lattice structures.



*Truss bridges*

*Transmission towers*

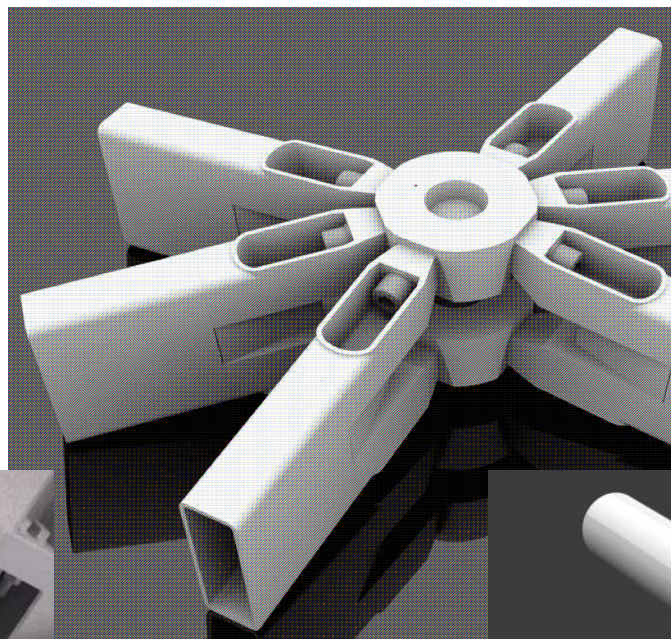


*Double layer grids*

## *Joints in lattice structures*

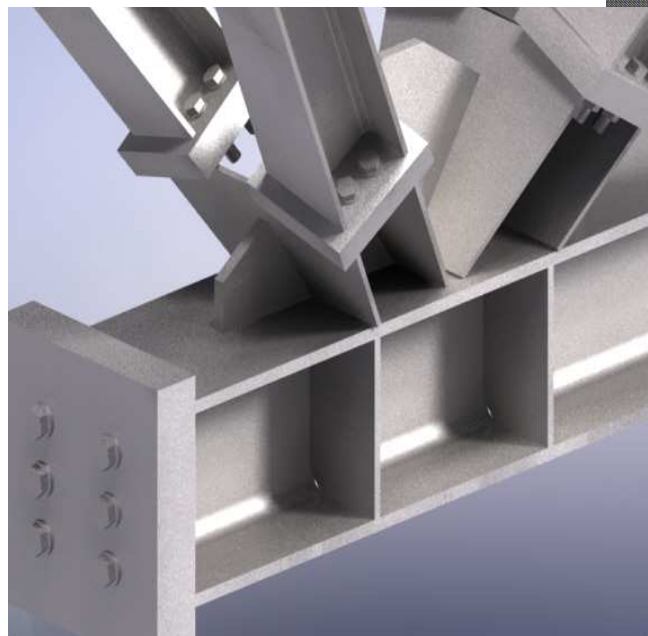
In most cases in such structures elements are rigidly connected.

*FF-System  
Free form*

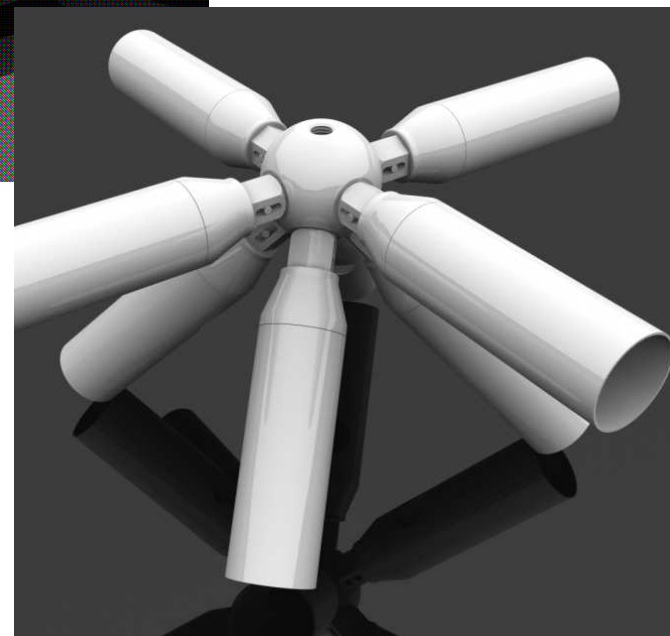


*Novum System  
Products*

Classical welded joint

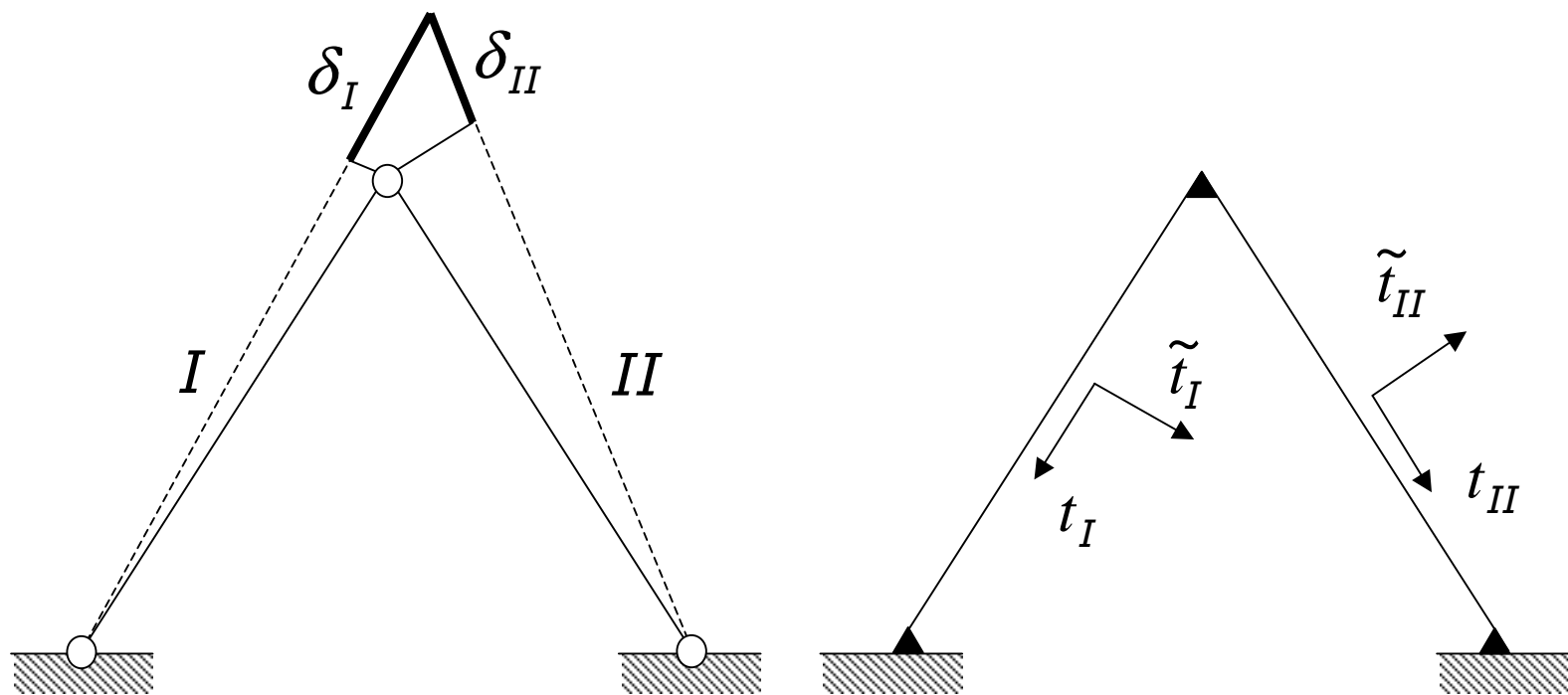


*KK-System  
Kugel  
knoten*



## *Pin-joint assumption*

The origin of the „pin joint” assumption



## Equilibrium equation

- for pin joint

$$\begin{cases} C_I t_{I_1} \delta_I + C_{II} t_{II_1} \delta_{II} = P_1 \\ C_I t_{I_2} \delta_I + C_{II} t_{II_2} \delta_{II} = P_2 \end{cases}$$

$$C_I = \frac{EA_I}{l_I}$$

- for rigid connection

$$\begin{cases} -\tilde{K}_I \tilde{t}_{I_1} \tilde{k}_I + C_I t_{I_1} \delta_I - \tilde{K}_{II} \tilde{t}_{II_1} \tilde{k}_{II} + C_{II} t_{II_1} \delta_{II} = P_1 \\ -\tilde{K}_I \tilde{t}_{I_2} \tilde{k}_I + C_I t_{I_2} \delta_I - \tilde{K}_{II} \tilde{t}_{II_2} \tilde{k}_{II} + C_{II} t_{II_2} \delta_{II} = P_2 \\ \tilde{K}_I \vartheta_I + \tilde{K}_{II} \vartheta_{II} = 0 \end{cases}$$

$$\tilde{K}_I = \frac{EI_I}{l_I^3}$$

$$\frac{C}{\tilde{K}} = \frac{EA}{EI} l^2 = \left( \frac{l}{i} \right)^2 \rightarrow 10^4$$



## *Pin-joint assumption continued*

When

$$t_{I_1} \delta_I \quad \text{and} \quad \tilde{t}_{I_1} \tilde{\kappa}_I$$

are of the same order then the product

$$\tilde{\kappa}_I \tilde{t}_{I_1} \tilde{\kappa}_I$$

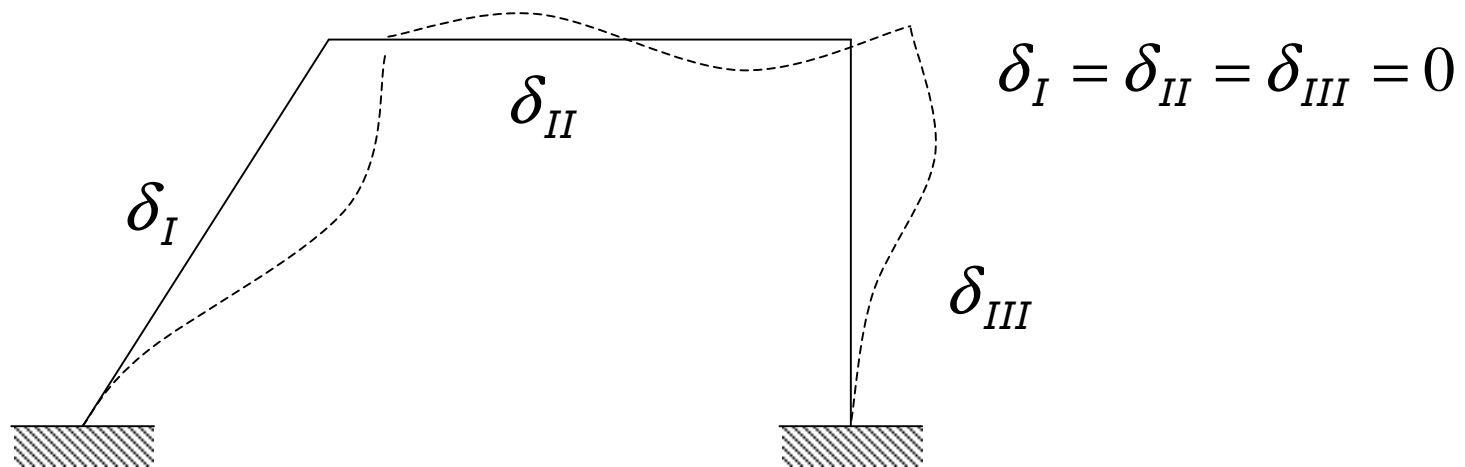
can be neglected comparing with  $C_I t_{I_1} \delta_I$

$$\tilde{\kappa}_I \tilde{t}_{I_1} \tilde{\kappa}_I \lll C_I t_{I_1} \delta_I$$

Neglecting bending term is equivalent to the assumption that two elements are „pin joint”.

## *Pin-joint assumption continued*

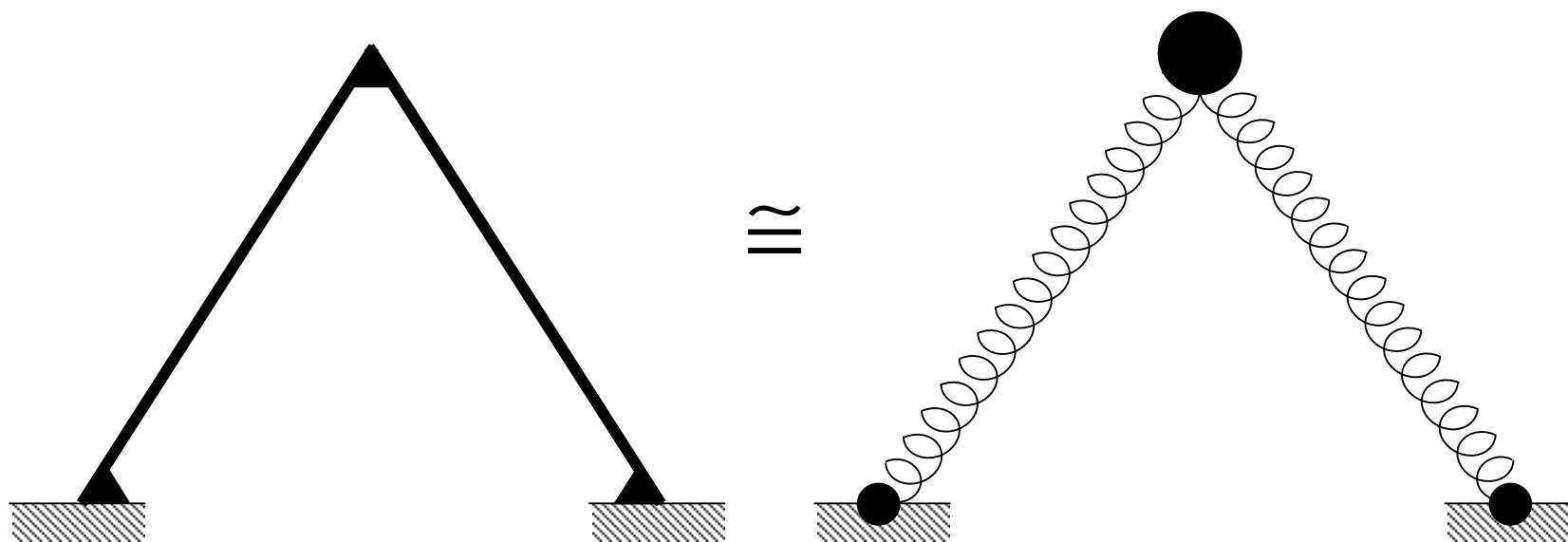
For structures when displacements are caused by bending only, „pin joint” assumption can not be applied.



## *Pin-joint assumption in dynamics*

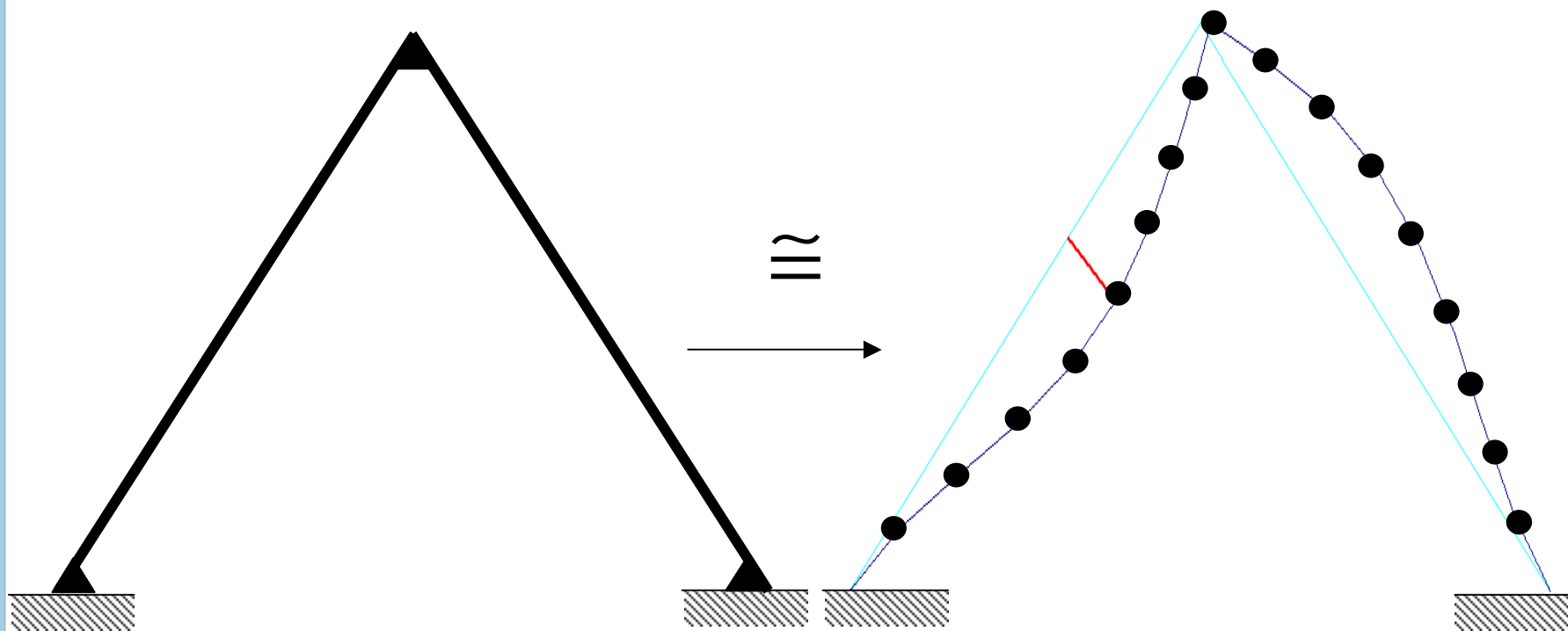
The static „pin joint” assumption has been incorporated in truss dynamics.

Equivalent masses of beams are attached to pin joints. Problem is reduced to vibration of concentrated masses connected with massless springs.

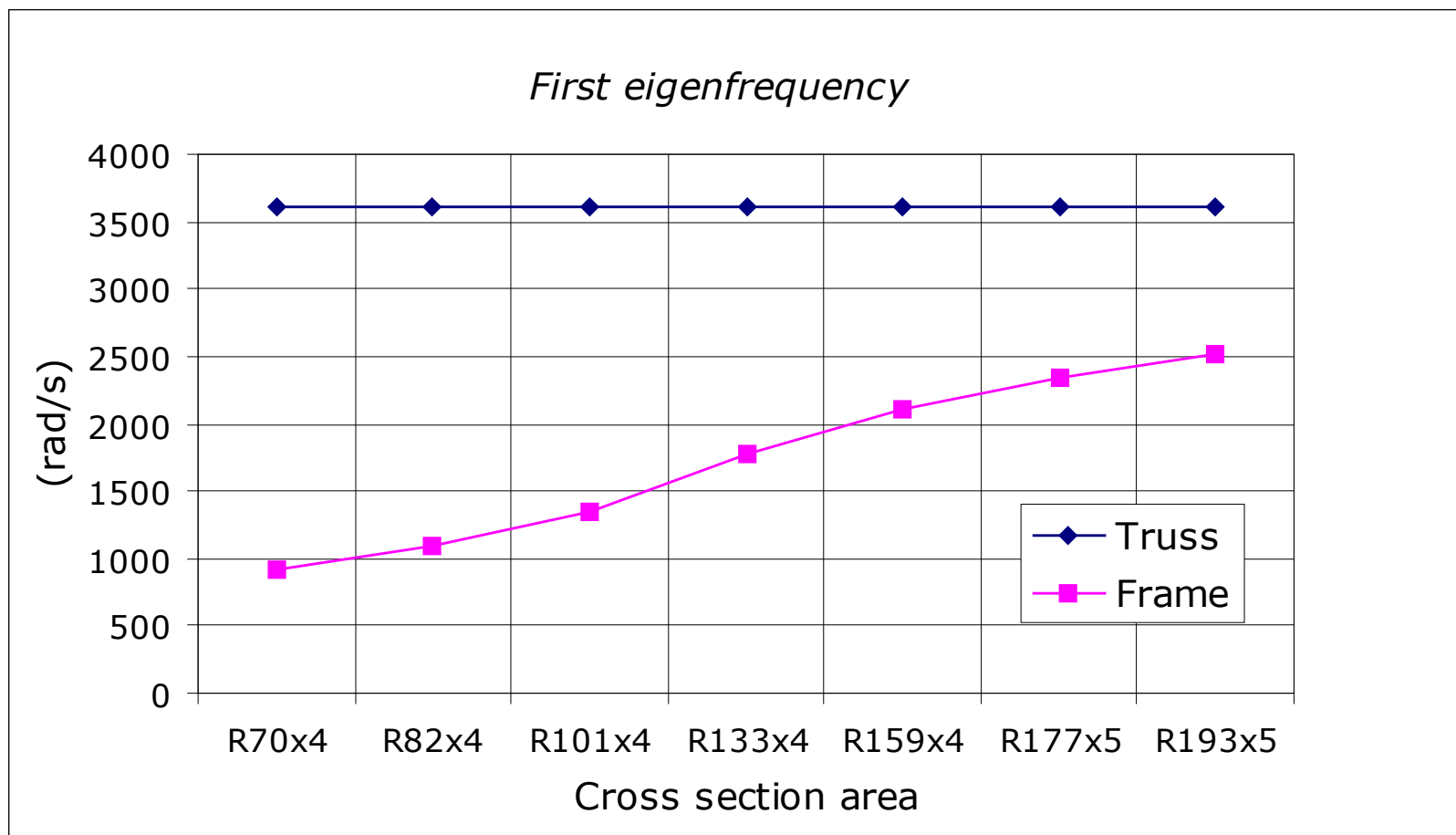


## *Rigidly connected structure*

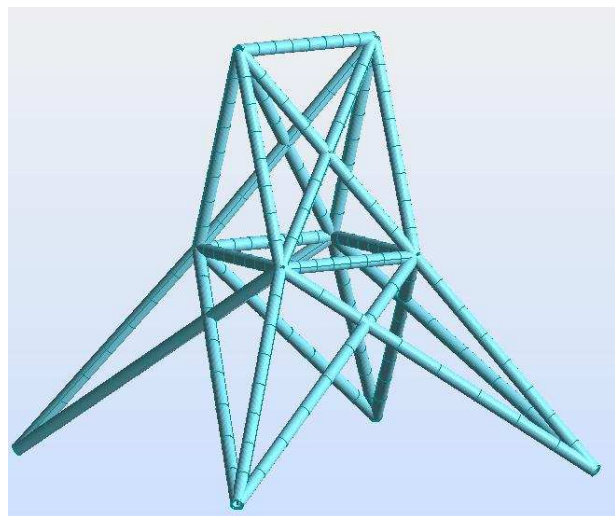
In real, rigidly connected structure, beam mass is distributed along its length and transversal motion assumed.



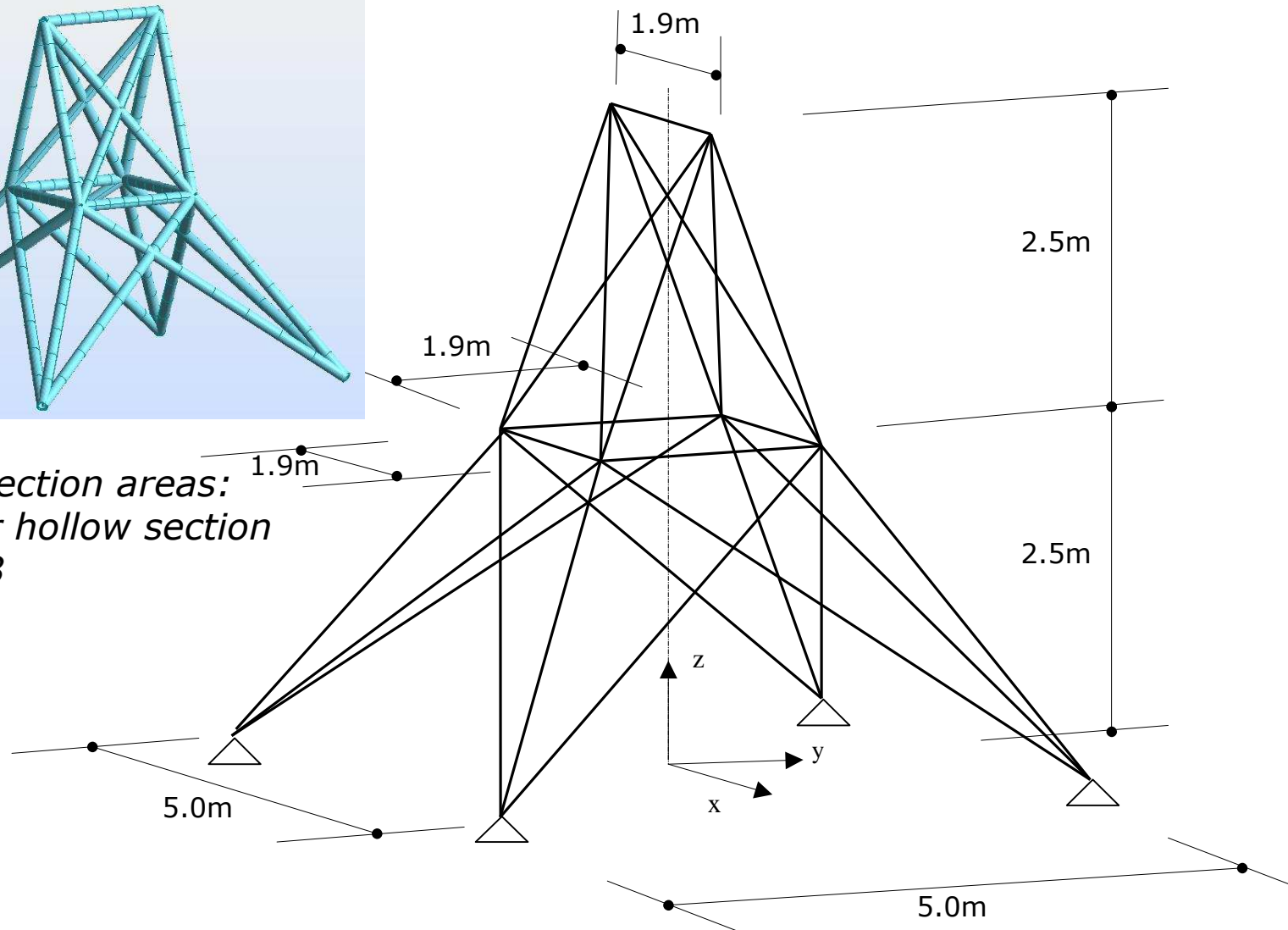
## *First eigenfrequency for 2 bar structure*



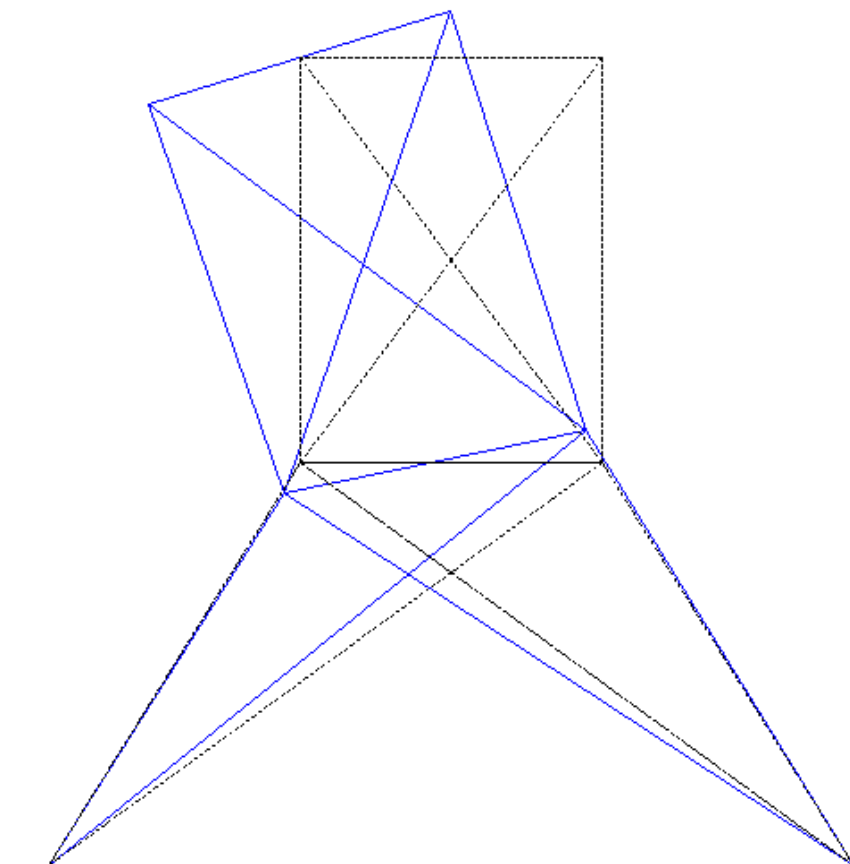
## Modal analysis – 25 bar structure



Cross section areas:  
Circular hollow section  
Ø159x8



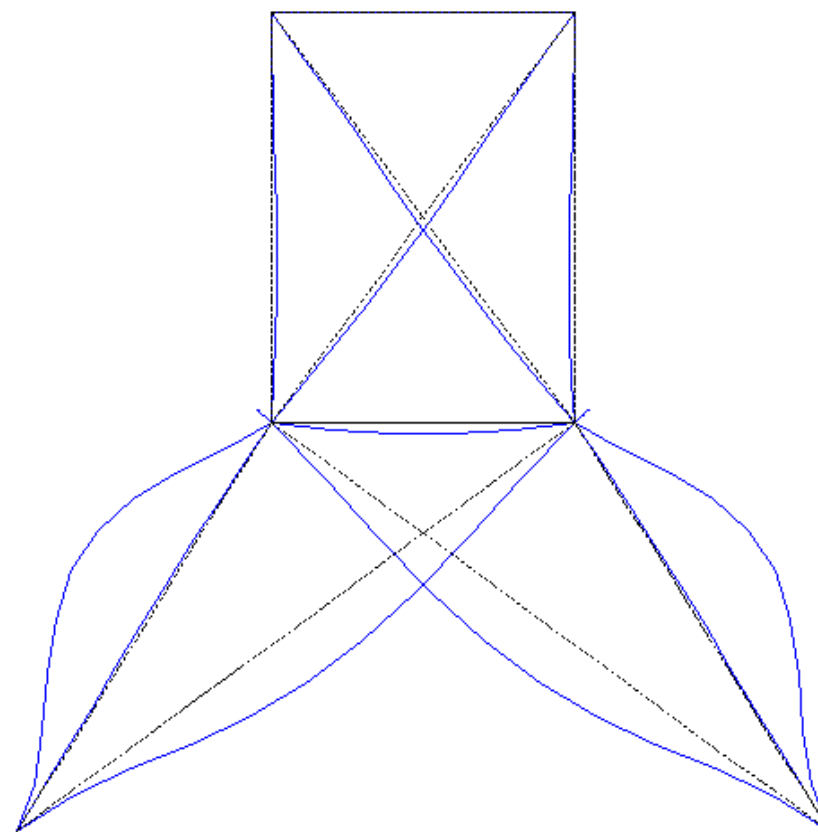
## *First mode shape*



1ST FREQUENCY = 70.56 Hz FOR TRUSS

*I – pin-joint model*

***f=70.56 Hz***

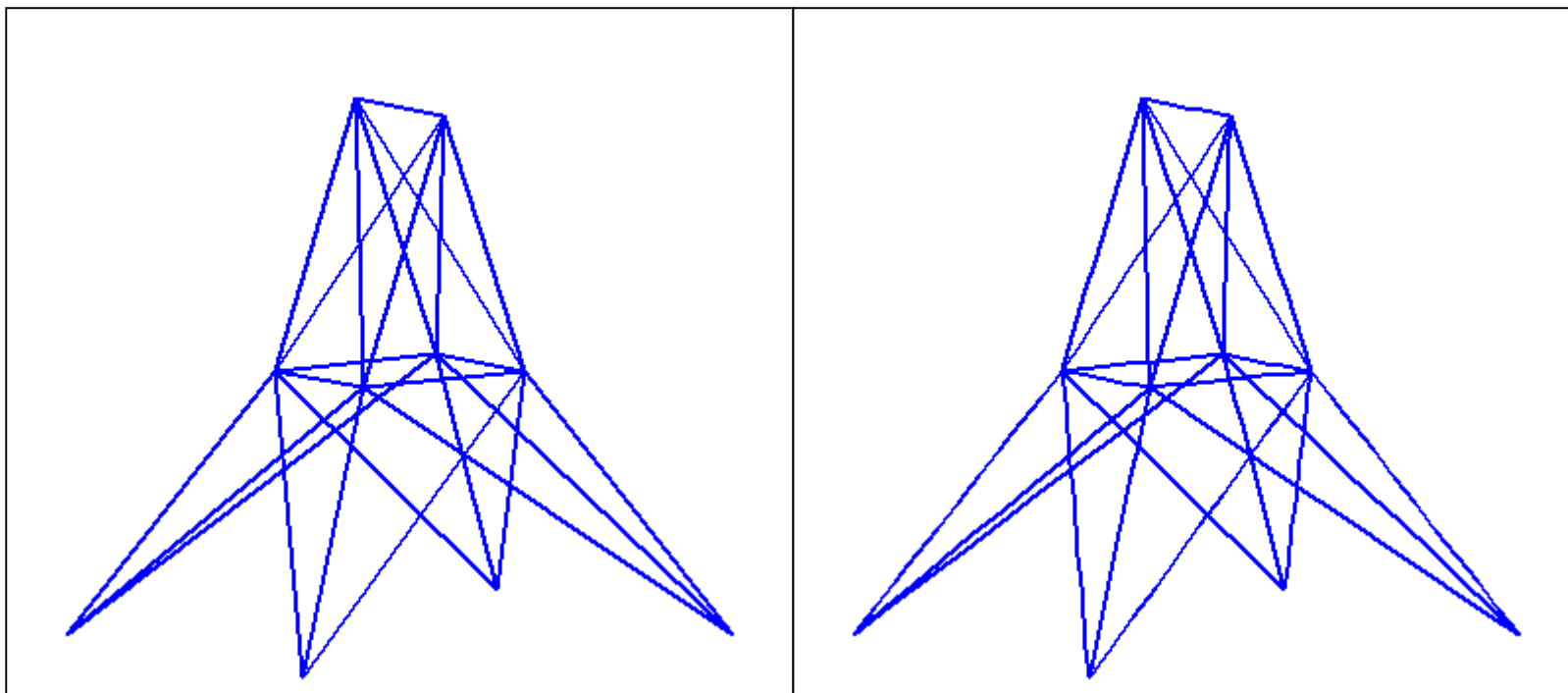


1ST FREQUENCY = 38.43 Hz FOR FRAME

*II – rigid-joint model*

***f=38.43 Hz***

## *First mode shape visualization*



*I – pin-joint model*

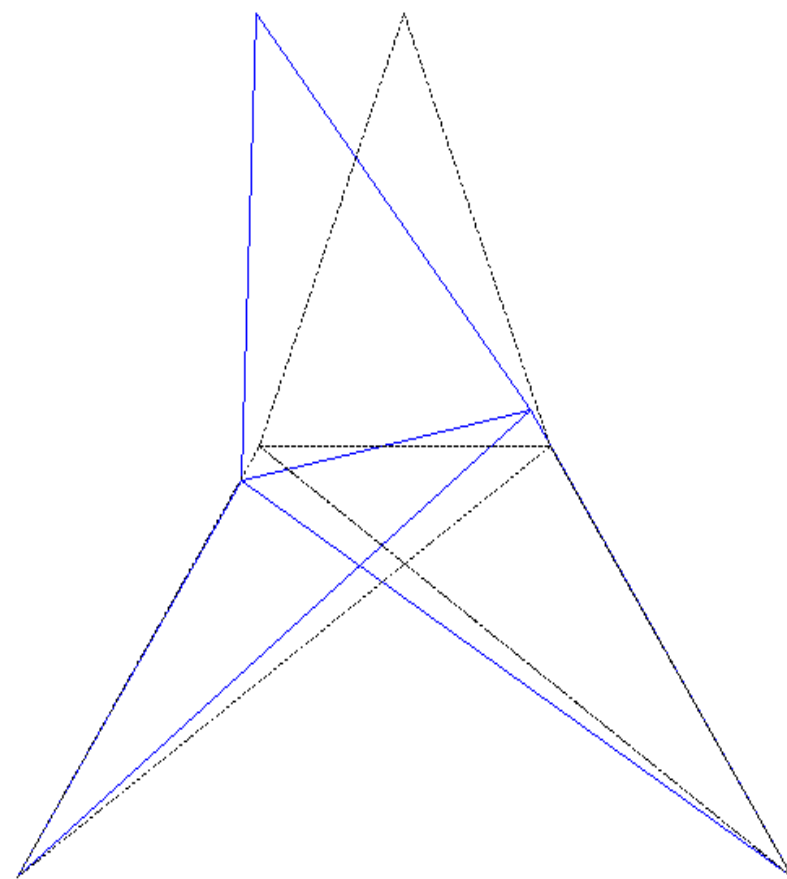
*$f=70.56$  Hz*

*II – rigid-joint model*

*$f=38.43$  Hz*



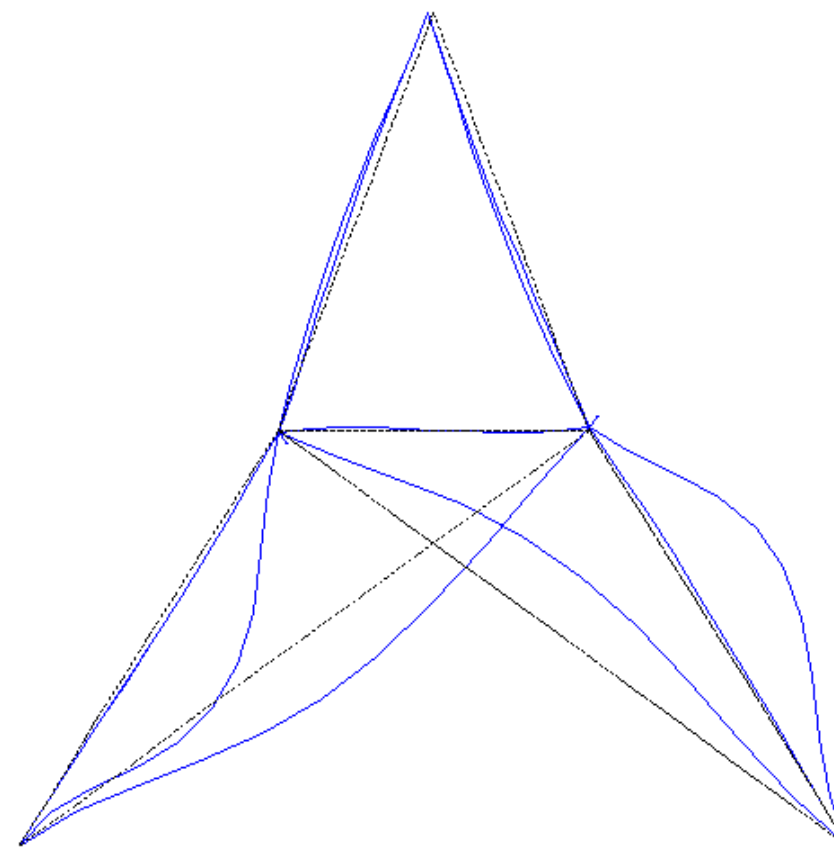
## *Second mode shape*



2ND FREQUENCY = 73.63 Hz FOR TRUSS

*I – pin-joint model*

*f=73.63 Hz*



2ND FREQUENCY = 39.90 Hz FOR FRAME

*II – rigid-joint model*

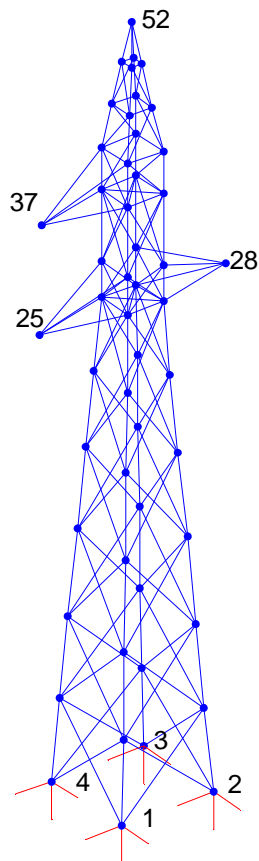
*f=39.90 Hz*

## Analytical versus experimental

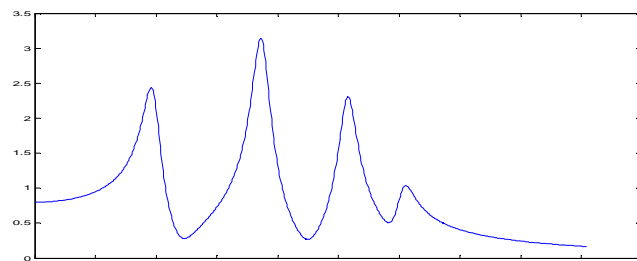
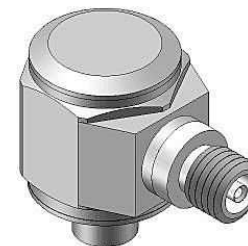
*Computational  
structural dynamics*



$$\mathbf{M}\ddot{\mathbf{q}} + \mathbf{C}_0\dot{\mathbf{q}} + \mathbf{K}\mathbf{q} = \mathbf{B}_0\mathbf{f}$$



*Experimental  
modal analysis*



## Analytical modal analysis

Equations of motion

$$\mathbf{M}\ddot{\mathbf{q}}(t) + \mathbf{C}_0\dot{\mathbf{q}}(t) + \mathbf{K}\mathbf{q}(t) = \mathbf{B}_0\mathbf{f}(t)$$

Input

Output

$$\mathbf{y}(t) = \mathbf{C}_q\mathbf{q}(t) + \mathbf{C}_v\dot{\mathbf{q}}(t) + \mathbf{C}_a(t)$$

Modal transformation

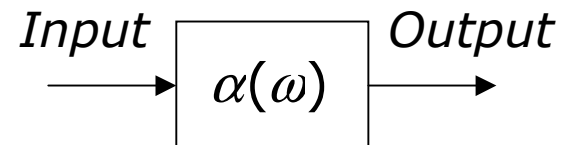
$$\mathbf{q}(t) = \phi\eta(t)$$

Modal model

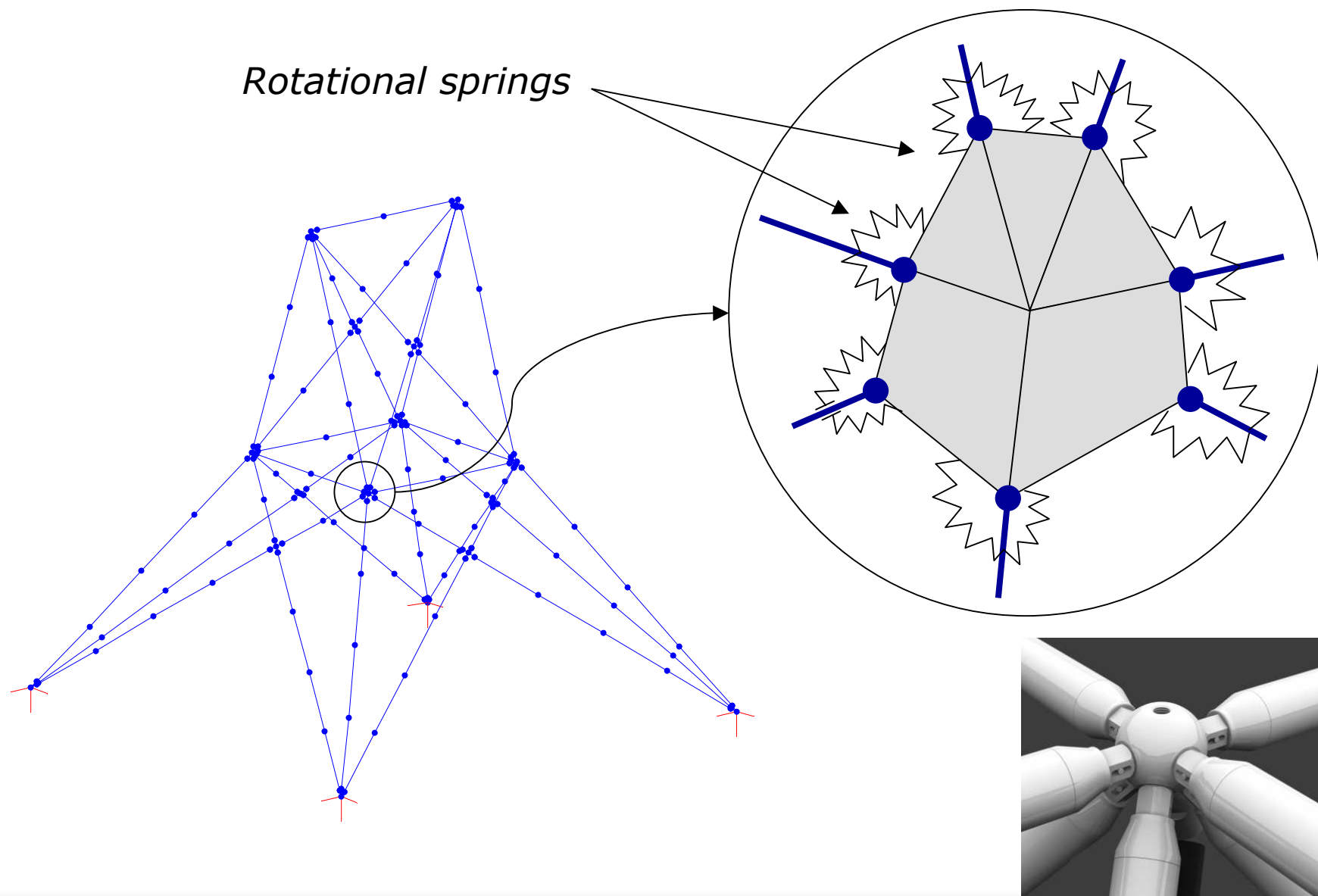
$$\ddot{\eta}_i(t) + 2\xi_i\omega_i\dot{\eta}_i(t) + \omega_i^2\eta_i(t) = 0$$

Frequency response function (FRF)

$$\alpha(\omega) = \sum_{i=1}^n \frac{\mathbf{C}_q\phi_i\phi_i^T\mathbf{B}_0}{\omega_i^2 + 2\zeta_i\omega_i j\omega - \omega^2}$$



## *Prefabricated joint – spring model*



## *Inverse Eigensensitivity Method*

### *Sensitivities of the eigenvalues*

$$\frac{\partial \lambda_r}{\partial p_k} = \{\phi_a\}_r^T \frac{\partial \mathbf{K}}{\partial p_k} \{\phi_e\}_r - (\lambda_e)_r \{\phi_a\}_r^T \frac{\partial \mathbf{M}}{\partial p_k} \{\phi_e\}_r$$

### *Sensitivities of the eigenvectors*

$$\frac{\partial \phi_r}{\partial p_k} = \sum_{i=1, i \neq r}^N \frac{\{\phi_a\}_r \{\phi_a\}_i}{(\lambda_e)_r - (\lambda_a)_i} \left[ \frac{\partial \mathbf{K}}{\partial p_k} - (\lambda_e)_r \frac{\partial \mathbf{M}}{\partial p_k} \right] \{\phi_e\}_i - \frac{1}{2} \{\phi_a\}_r \{\phi_a\}_r^T \frac{\partial \mathbf{M}}{\partial p_k} \{\phi_e\}_r$$

$p_k$  - rotational  $k$ -th spring stiffness

$(\lambda_e)_r, \{\phi_e\}_r$  - experimental  $r$ -th eigenvalue and eigenvector

$(\lambda_a)_r, \{\phi_a\}_r$  - analytical  $r$ -th eigenvalue and eigenvector

## *Inverse Eigensensitivity Method - continued*

*Taylor series expansion of eigenvalue*

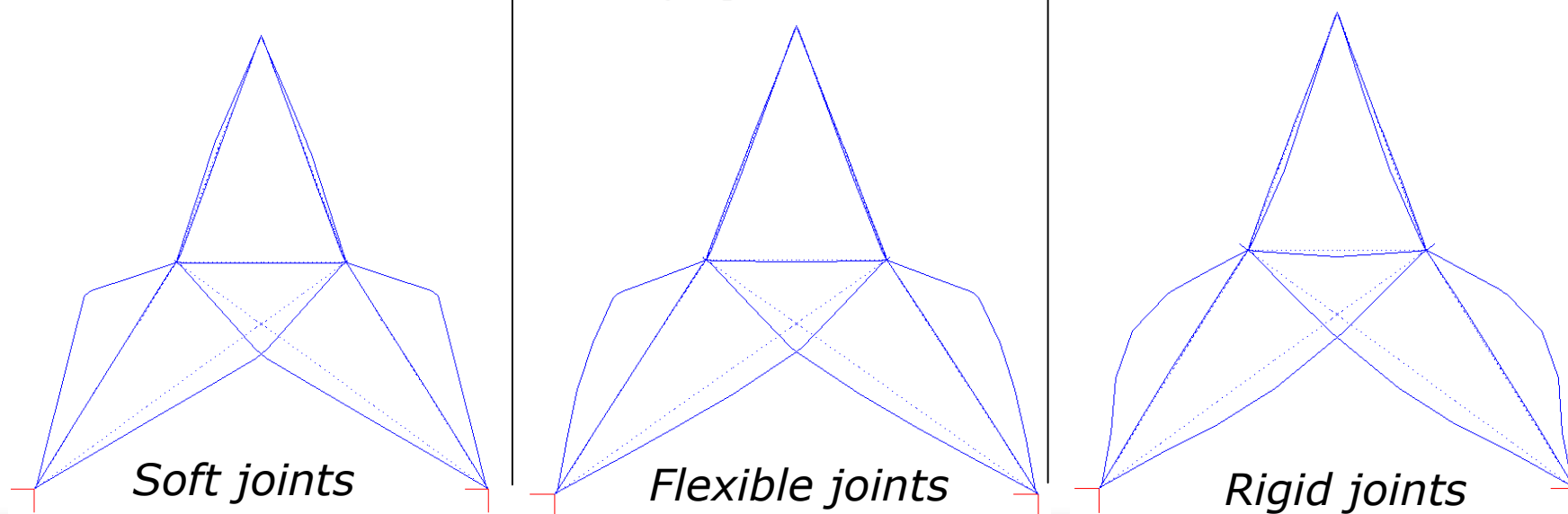
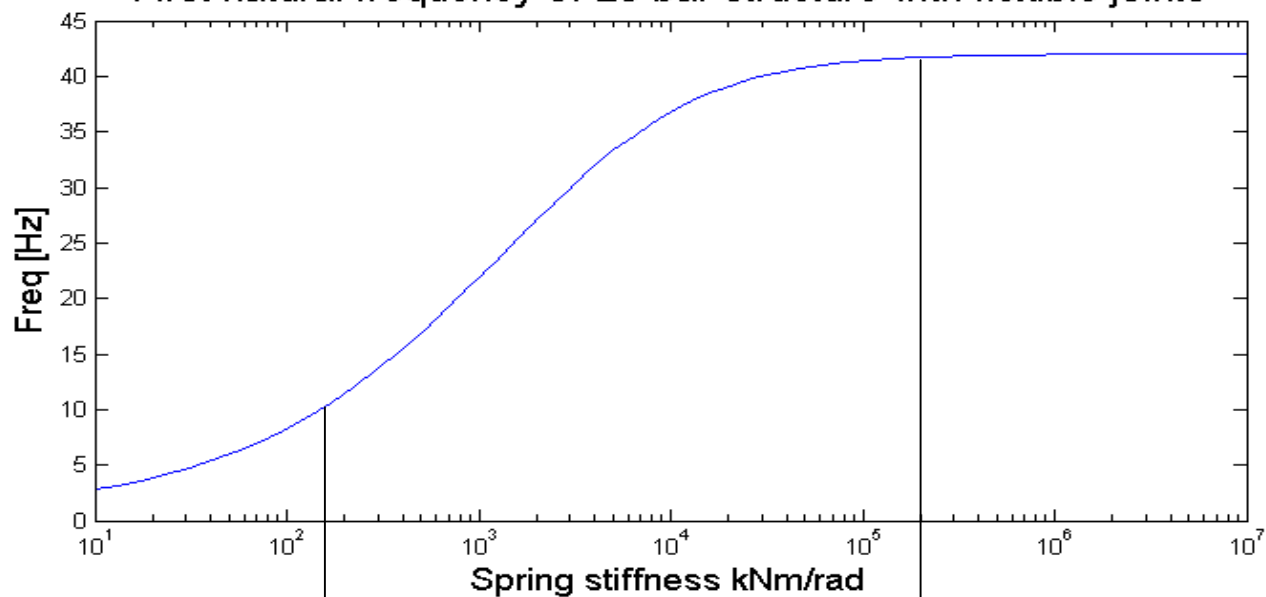
$$\lambda_r(\mathbf{p}) = \lambda_r(\mathbf{p}_0) + \sum_{j=1}^{Np} \frac{\partial \lambda_r}{\partial p_j} \Delta p_j + \text{higher order terms}$$

*Set of simultaneous algebraic equations*

$$\begin{bmatrix} \frac{\partial \lambda_1}{\partial p_1} & \frac{\partial \lambda_1}{\partial p_2} & \cdots & \frac{\partial \lambda_1}{\partial p_{Np}} \\ \frac{\partial \phi_1}{\partial p_1} & \frac{\partial \phi_1}{\partial p_2} & \cdots & \frac{\partial \phi_1}{\partial p_{Np}} \\ \vdots & \vdots & \vdots & \vdots \\ \frac{\partial \lambda_m}{\partial p_1} & \frac{\partial \lambda_m}{\partial p_2} & \cdots & \frac{\partial \lambda_m}{\partial p_{Np}} \\ \frac{\partial \phi_m}{\partial p_1} & \frac{\partial \phi_m}{\partial p_2} & \cdots & \frac{\partial \phi_m}{\partial p_{Np}} \end{bmatrix} \begin{bmatrix} \Delta p_1 \\ \Delta p_2 \\ \vdots \\ \Delta p_{Np} \end{bmatrix} = \begin{bmatrix} (\lambda_e)_1 - (\lambda_a)_1 \\ \{\phi_e\}_1 - \{\phi_a\}_1 \\ \vdots \\ (\lambda_e)_m - (\lambda_a)_m \\ \{\phi_e\}_m - \{\phi_a\}_m \end{bmatrix}$$

## Example 1 – joint stiffness identification

First natural frequency of 25 bar structure with flexible joints



## Example 1 - continued

$$\omega_1 = 120 \text{ rad/s}, f_1 = 19.1 \text{ Hz}$$

$$\omega_1 = 17.5 \text{ rad/s}, f_1 = 2.78 \text{ Hz}$$

$$\omega_1 = 256 \text{ rad/s}, f_1 = 40.7 \text{ Hz}$$

*First mode - flexible joints*

*First mode - soft joints*

*First mode - rigid joints*



## Example 1 continued

Number of degrees of freedom  
(DOFs) = 1374

Number of spring elements = 74

Designed joint stiffness  
 $p_{design} = 2000 \text{ kNm/rad}$

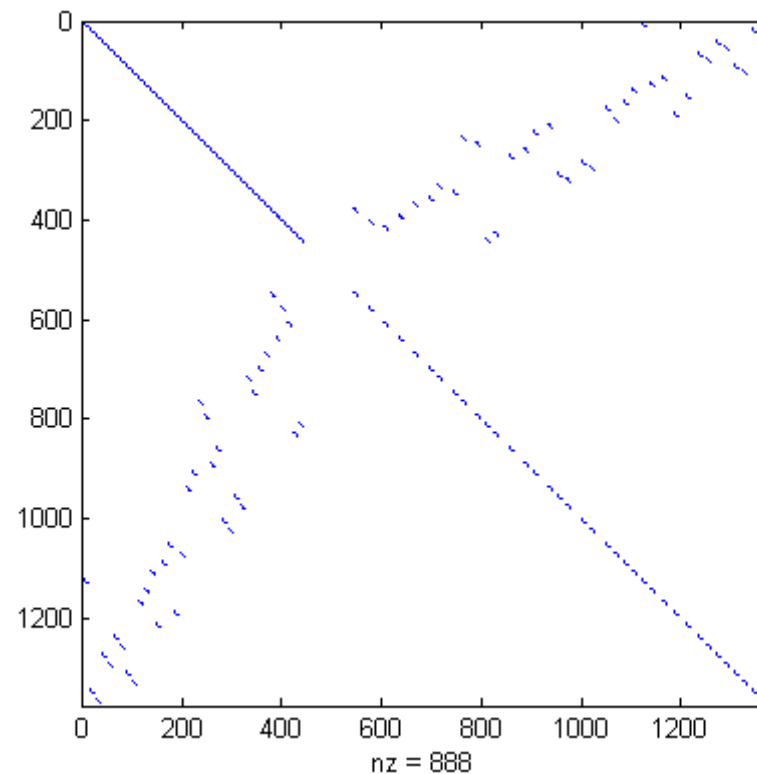
Given following measurements

$f_{design} [\text{Hz}]$	$f_{measured} [\text{Hz}]$	difference
27.08	21.86	19.27%
28.77	23.19	19.36%

we are looking for joint stiffness

After 3 iterations it was found  $p_{measured} = 999.86 \text{ kNm/rad}$

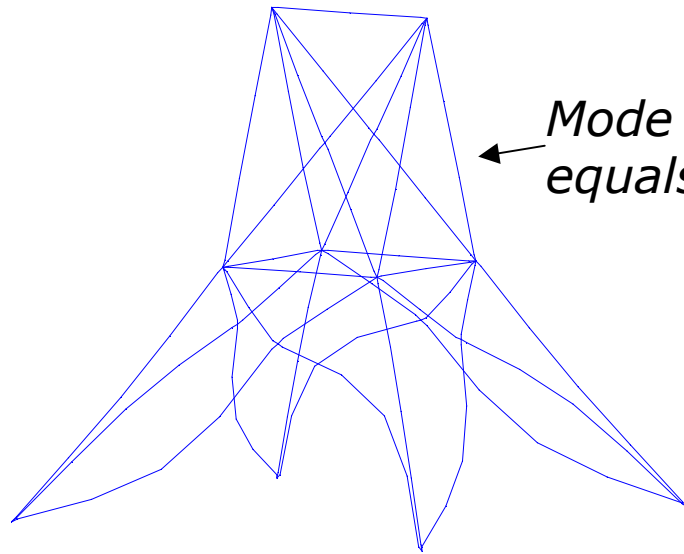
Stiffness sensitivity matrix  $\frac{\partial \mathbf{K}}{\partial p}$



## Example 2 – one joint with reduced stiffness

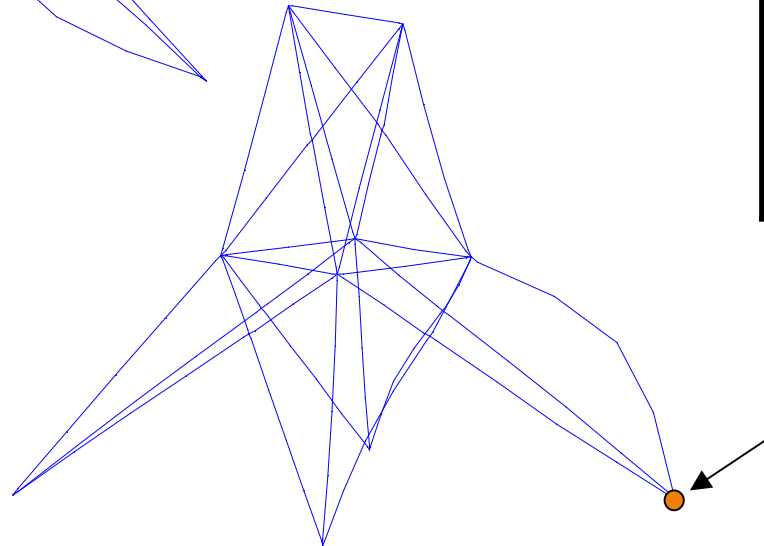
Modal Assurance Criterion (MAC) 
$$MAC(\phi_e, \phi_a) = \frac{\phi_e^T \phi_a}{\|\phi_e\| \|\phi_a\|}$$

$\omega_9 = 325 \text{ rad/s}, f_9 = 51.7 \text{ Hz}$



Mode 9 - joints stiffness equals  $2 \cdot 10^3 \text{ kNm/rad}$

$\omega_9 = 316 \text{ rad/s}, f_9 = 50.4 \text{ Hz}$



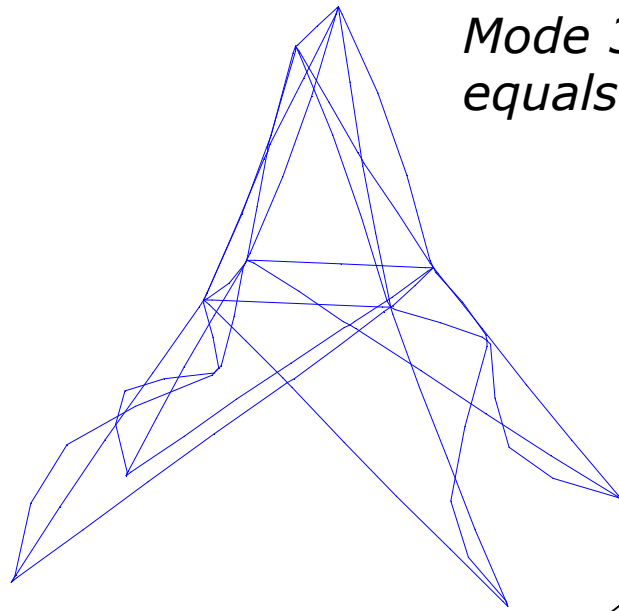
Mode 9

Joint with stiffness equal to  $1 \cdot 10^3 \text{ kNm/rad}$

Mode	MAC
1	0.9821
2	0.8045
3	0.8043
4	0.9705
5	1.0000
6	0.9999
7	0.5382
8	0.5320
<u>9</u>	<u>0.0043</u>
10	0.0172

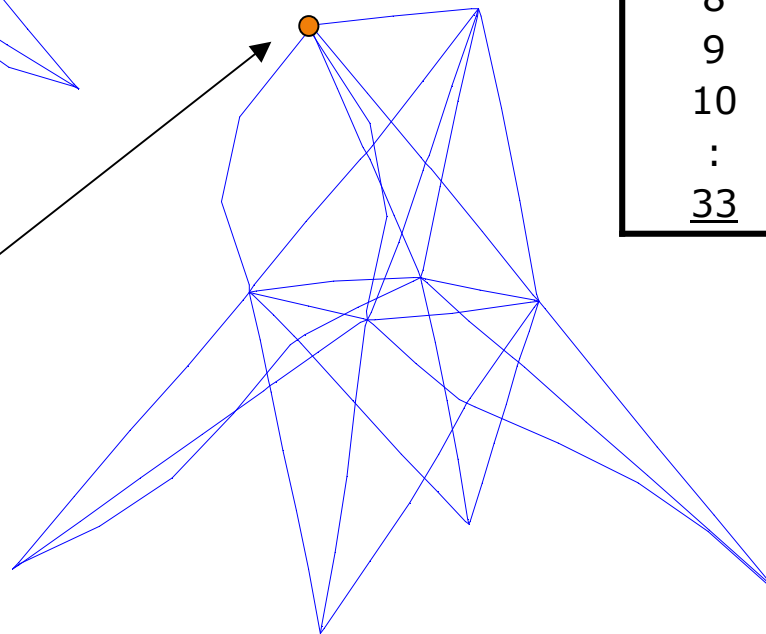
## Example 2 - continued

$\omega_{33} = 480 \text{ rad/s}$ ,  $f_{33} = 76.4 \text{ Hz}$



*Mode 33 - joints stiffness equals  $2 \cdot 10^3 \text{ kNm/rad}$*

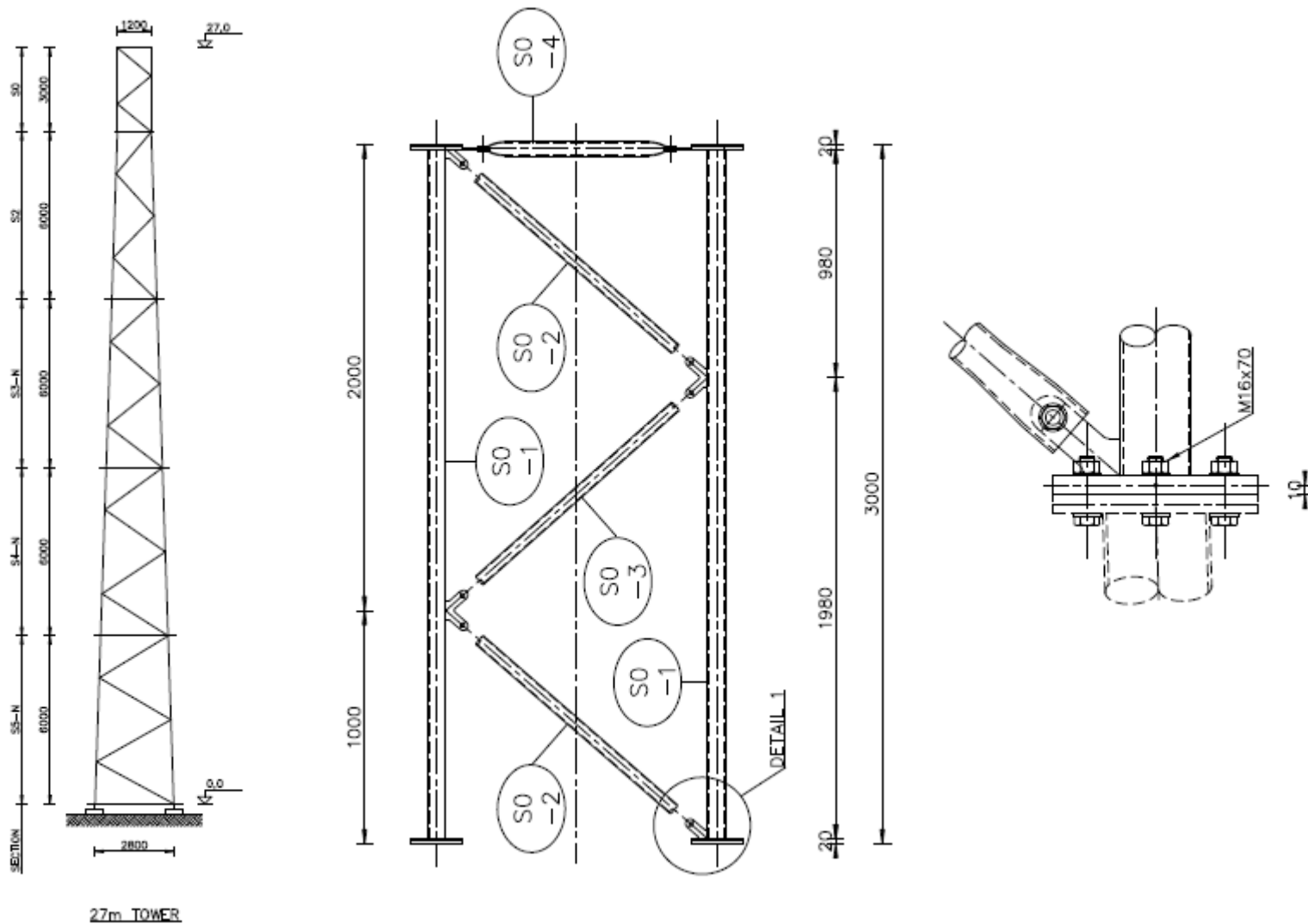
$\omega_{33} = 478 \text{ rad/s}$ ,  $f_{33} = 76 \text{ Hz}$



*Joint with reduced stiffness equal to  $1 \cdot 10^3 \text{ kNm/rad}$*

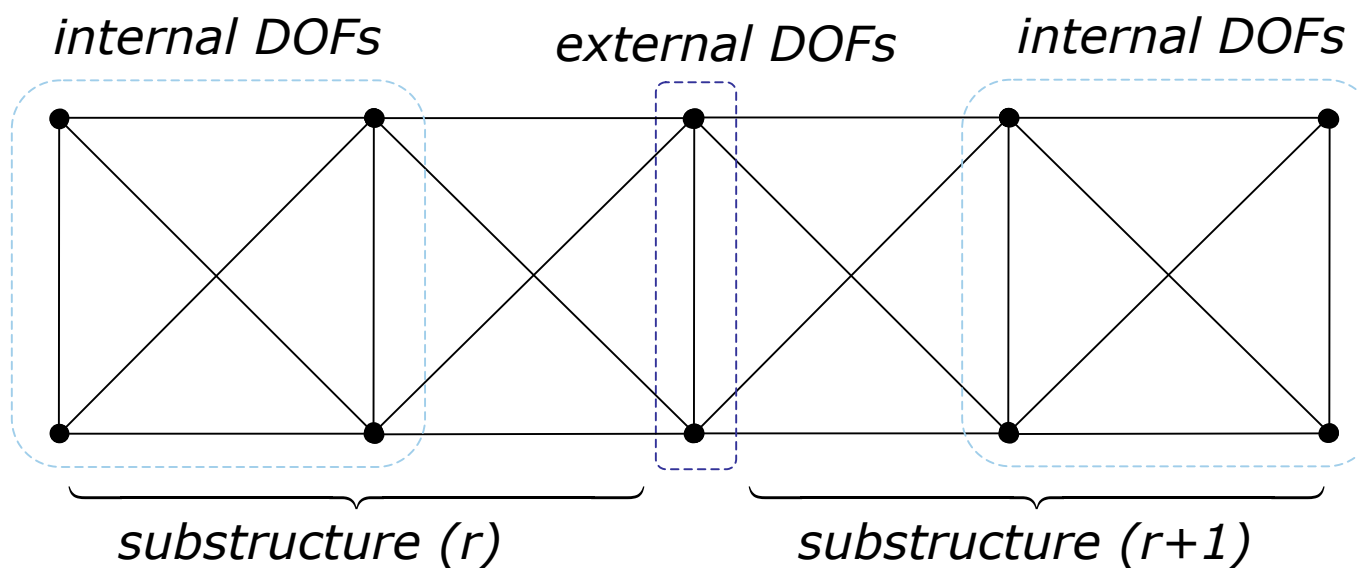
Mode	MAC
1	0.9999
2	1.0000
3	1.0000
4	1.0000
5	0.9997
6	0.9994
7	1.0000
8	1.0000
9	1.0000
10	1.0000
:	:
<u>33</u>	<u>0.7213</u>

## Antenna tower



## *Substructuring in computational structural dynamics*

*Decomposition of one large structure into  $N_s$  substructures*



*Motion equations of (r)-th substructure:*

$$\mathbf{M}^{(r)} \ddot{\mathbf{q}}^{(r)}(t) + \mathbf{K}^{(r)} \mathbf{q}^{(r)}(t) = \mathbf{f}^{(r)}(t)$$

## *Model reduction techniques in structural dynamics*

*For each substructure:*

$$\begin{bmatrix} \mathbf{M}_{mm}^{(r)} & \mathbf{M}_{ms}^{(r)} \\ \mathbf{M}_{sm}^{(r)} & \mathbf{M}_{ss}^{(r)} \end{bmatrix} \begin{bmatrix} \ddot{\mathbf{q}}_m^{(r)} \\ \ddot{\mathbf{q}}_s^{(r)} \end{bmatrix} + \begin{bmatrix} \mathbf{K}_{mm}^{(r)} & \mathbf{K}_{ms}^{(r)} \\ \mathbf{K}_{sm}^{(r)} & \mathbf{K}_{ss}^{(r)} \end{bmatrix} \begin{bmatrix} \mathbf{q}_m^{(r)} \\ \mathbf{q}_s^{(r)} \end{bmatrix} = \begin{bmatrix} \mathbf{f}_m^{(r)} \\ \mathbf{f}_s^{(r)} \end{bmatrix}$$

*m - master (external) degrees of freedom*

*s - slave (internal) degrees of freedom*

*Guyan reduction*

$$\begin{bmatrix} \mathbf{q}_m^{(r)} \\ \mathbf{q}_s^{(r)} \end{bmatrix} = \begin{bmatrix} \mathbf{I} \\ -(\mathbf{K}_{ss}^{(r)})^{-1} \mathbf{K}_{sm}^{(r)} \end{bmatrix} \mathbf{q}_m^{(r)} = \mathbf{T}^{(r)} \mathbf{q}_m^{(r)}$$

*Craig-Bampton component mode synthesis*

$$\begin{bmatrix} \mathbf{q}_m^{(r)} \\ \mathbf{q}_s^{(r)} \end{bmatrix} = \begin{bmatrix} \mathbf{I} & \mathbf{0} \\ -(\mathbf{K}_{ss}^{(r)})^{-1} \mathbf{K}_{sm}^{(r)} & \phi^{(r)} \end{bmatrix} \begin{bmatrix} \mathbf{q}_m^{(r)} \\ \boldsymbol{\eta}^{(r)} \end{bmatrix} = \mathbf{T}^{(r)} \mathbf{q}_{CMS}^{(r)}$$

## *Substructuring continued*

*Substituting Craig-Bampton transformation*

$$(\mathbf{T}^{(r)})^T \mathbf{M}^{(r)} \mathbf{T}^{(r)} \ddot{\mathbf{q}}^{(r)}(t) + (\mathbf{T}^{(r)})^T \mathbf{K}^{(r)} \mathbf{T}^{(r)} \mathbf{q}^{(r)}(t) = (\mathbf{T}^{(r)})^T \mathbf{f}^{(r)}(t)$$

*Reduced motion equations of (r)-th substructure*

$$\hat{\mathbf{M}}^{(r)} \ddot{\hat{\mathbf{q}}}^{(r)}(t) + \hat{\mathbf{K}}^{(r)} \hat{\mathbf{q}}^{(r)}(t) = \hat{\mathbf{f}}^{(r)}(t)$$

*Assembling substructures into global matrices of structure*

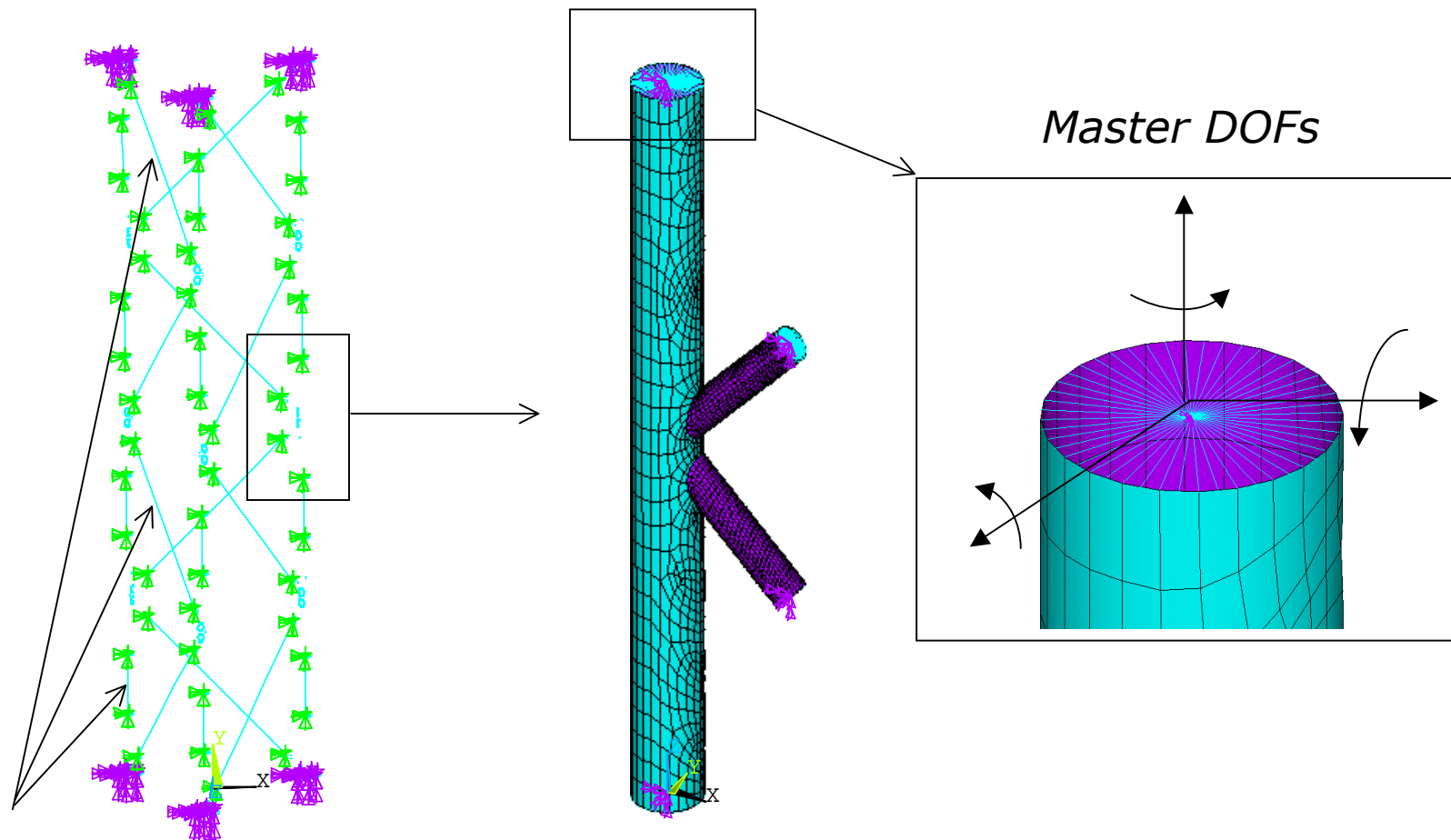
$$\hat{\mathbf{M}} = \sum_{r=1}^{Ns} (\mathbf{P}^{(r)})^T \hat{\mathbf{M}}^{(r)} \mathbf{P}^{(r)} \quad \mathbf{P}^{(r)} - \text{boolean matrices}$$

$$\hat{\mathbf{K}} = \sum_{r=1}^{Ns} (\mathbf{P}^{(r)})^T \hat{\mathbf{K}}^{(r)} \mathbf{P}^{(r)}$$

*Reduced motion equations of whole structure*

$$\hat{\mathbf{M}} \ddot{\hat{\mathbf{q}}}(t) + \hat{\mathbf{K}} \hat{\mathbf{q}}(t) = \hat{\mathbf{f}}(t)$$

## *Tubular welded joint*



*Classical beam elements*

*Joint superelement*



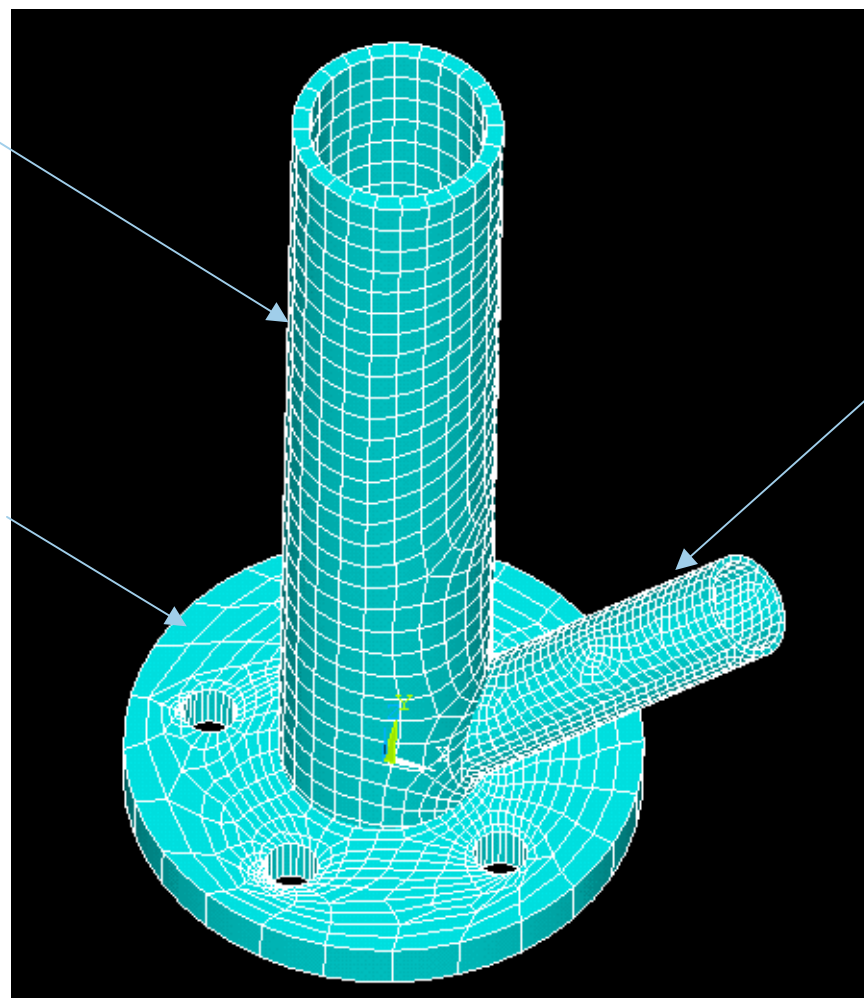
## *Flanged bolted joint*

*Leg*

*CHS 101.6/8 mm*

*Joint flange*

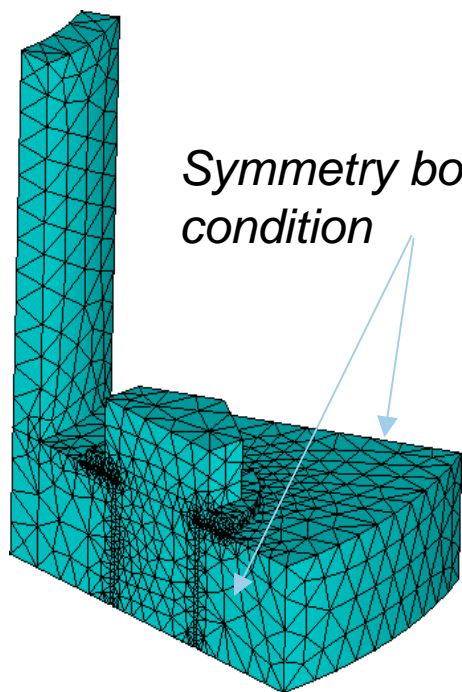
*25 mm thickness*



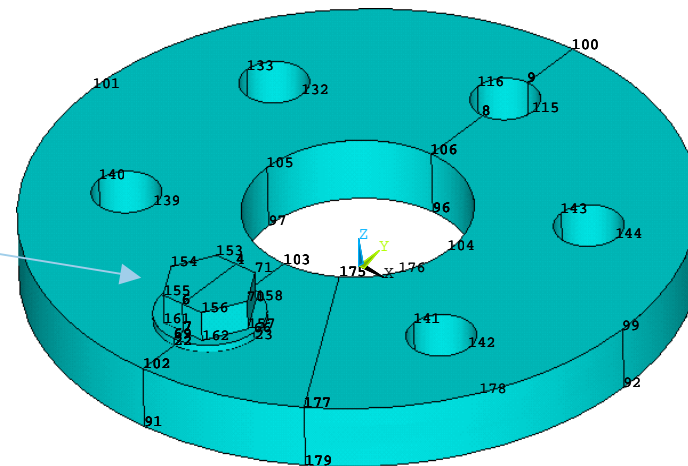
*Diagonals*

*CHS 51/3.2 mm*

## Flanged bolted joint - continued



Structural bolts M24

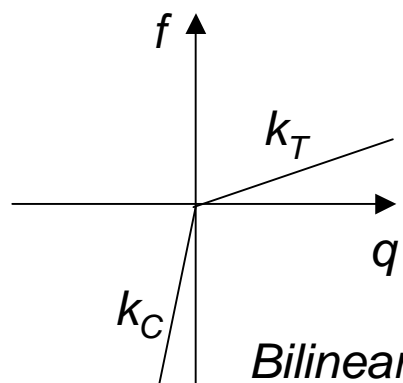
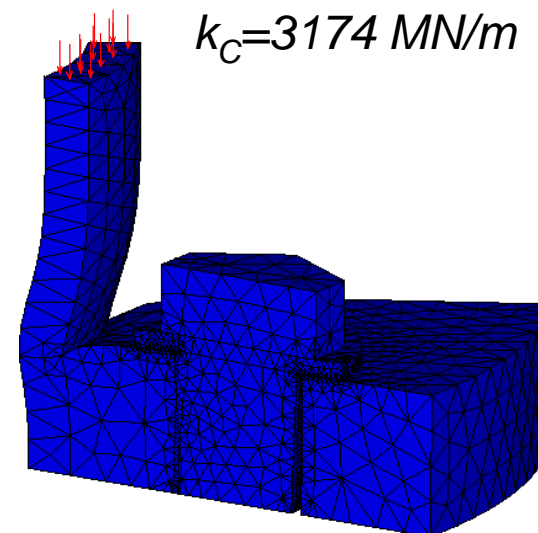
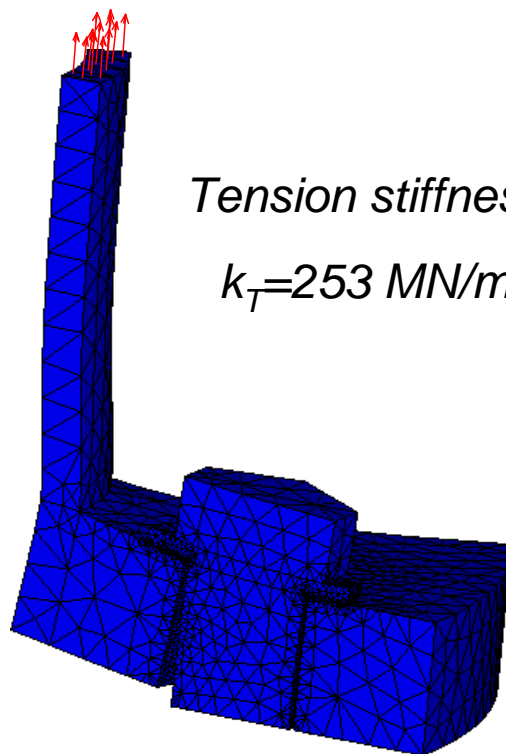


Tension stiffness

$$k_T = 253 \text{ MN/m}$$

Compression stiffness

$$k_C = 3174 \text{ MN/m}$$

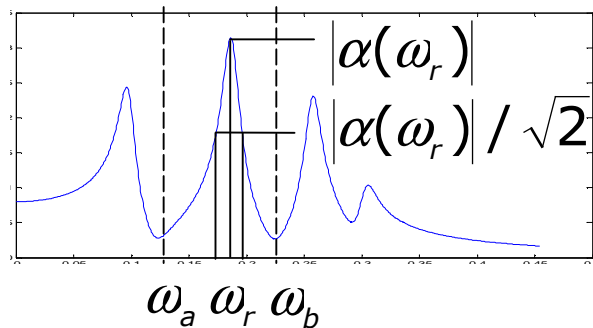


Bilinear characteristic

## System identification in experimental modal analysis

Frequency domain methods

Peak picking – SDOF method



Damping coefficient

$$\xi_r = \frac{\omega_b - \omega_a}{2\omega_r}$$

Modal constant

$$A_r = 2|\alpha(\omega_r)|\xi_r\omega_r^2$$

Time domain methods

Ibrahim time domain method

$$\mathbf{M}\ddot{\mathbf{q}}(t) + \mathbf{C}_0\dot{\mathbf{q}}(t) + \mathbf{K}\mathbf{q}(t) = \mathbf{0}$$

$$\begin{bmatrix} \dot{\mathbf{q}} \\ \ddot{\mathbf{q}} \end{bmatrix} = \begin{bmatrix} \mathbf{0} & \mathbf{I} \\ -\mathbf{M}^{-1}\mathbf{K} & -\mathbf{M}^{-1}\mathbf{C}_0 \end{bmatrix} \begin{bmatrix} \mathbf{q} \\ \dot{\mathbf{q}} \end{bmatrix}$$

$$\mathbf{y}(t) = \begin{bmatrix} \mathbf{q}(t) \\ \dot{\mathbf{q}}(t) \end{bmatrix}$$

$$\dot{\mathbf{y}}(t) = \mathbf{A}\mathbf{y}(t)$$

$$\mathbf{Y} = \begin{bmatrix} \mathbf{q}(t_1) & \mathbf{q}(t_2) & \dots & \mathbf{q}(t_{N_y}) \\ \dot{\mathbf{q}}(t_1) & \dot{\mathbf{q}}(t_2) & \dots & \dot{\mathbf{q}}(t_{N_y}) \end{bmatrix}$$

$$\mathbf{A} = \dot{\mathbf{Y}}\mathbf{Y}^{-1}$$

## *Structural Dynamics Toolbox for 3D Frames*

### *Modules*

#### *CAD Translators:*

- Import DXF format
- Import, export txt files from ANSYS

#### *Sensitivity based ID:*

- Inverse Eigensensitivity Method

#### *Modal parametrs ID:*

- Peak Picking Method
- Ibrahim time domain
- Random decrement

#### *Substructuring:*

- 3D beam element
- Spring model of semi-rigid joints
- Guyan reduction

## *Wnioski*

- ❑ Zweryfikowano statyczne założenia przegubowego połączenia elementów w układach prętowych dla przypadku drgań. Wykazano, że przenoszenie założeń statycznych do dynamiki może prowadzić do błędów
  
- ❑ Wykorzystano analizę wrażliwości parametrów modalnych do oceny sztywności połączeń w konstrukcjach prętowych z uwzględnieniem rzeczywistej postaci węzłów

## *Wnioski cd.*

- ❑ Do modelowania złożonych węzłów monolitycznych wykorzystano technikę „*substructuring*”. Przedstawiono przykład spawanego połączenia rurowego oraz połączenia kołnierzowego
- ❑ Zaimplementowano podstawowe procedury numeryczne do analizy dynamicznej konstrukcji prętowych o węzłach podatnych

**Dziękuję za uwagę!**