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EFFECT OF OXYGEN ON MECHANICAL BEHAVIOR OF Ti-25Nb BASED SHAPE MEMORY ALLOYS

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1. Introduction

Ti-Nb based alloys are very attractive candidates for biomedical shape memory alloys (SMAs) [1]. Their Ni-free composition is a solution to the issue of hypersensitivity and toxicity of Ni (e.g. in Ti-Ni SMAs) [2]. Shape memory and superelastic properties of Ti-Nb alloys are associated with martensitic transformation from β to α'' . However, oxygen-added Ti-Nb SMAs significantly change their mechanical behavior due to formation and activity of nanodomains [3, 4]. In this work, the effect of oxygen on superelastic properties of Ti-25Nb- x O (at. %, $x = 0, 0.3, 0.5, 0.7, 1.0$) SMAs under tension is discussed.

2. Methods

The Ti-25Nb- x O (at. %, $x = 0, 0.3, 0.5, 0.7, 1.0$) alloys were prepared using the Ar arc melting method. The ingots were sealed in a vacuumed quartz tube and homogenized at 1273 K for 7.2 ks, and then cold-rolled with a reduction in thickness of 95%. Specimens for X-ray diffraction (XRD) measurements and mechanical tests were cut using an electro-discharge machine. The damaged surface was removed by mechanical polishing and chemical etching. The specimens were solution-treated at 1173 K for 1.8 ks in an Ar atmosphere, followed by water quenching. The oxidized surface was removed by chemical etching. XRD measurements were conducted at room temperature with Cu $K\alpha$ radiation. Displacement-controlled load-unload tensile tests were carried out using an MTS 858 testing machine at room temperature. The gauge area of each specimen (4 mm x 6 mm) was covered with speckle pattern. The deformation process was monitored by a visible range camera Manta G-125B. A function of virtual extensometer was used to measure elongation. The displacement rate was 0.06 mm·s⁻¹ which corresponded to strain rate of 10⁻² s⁻¹.

3. Results and discussion

A comparison of stress-strain curves of Ti-25Nb- x O (at. %, $x = 0, 0.3, 0.5, 0.7, 1.0$) SMAs under load-unload tension is shown in Fig. 1(a). The yield stress tends to increase with an increase in oxygen content. The Ti-25Nb alloy shows a shape memory behavior associated with the martensitic transformation from β to α'' . In oxygen-added alloys, the β - α'' martensitic transformation is suppressed by generation of nanodomains. Oxygen atoms expand the surrounding Ti and Nb atoms, then generate and promote the shuffling and shearing processes of the β - α'' martensitic transformation [3,4]. A comparison of XRD profiles of Ti-25Nb and Ti-25Nb-0.3O alloys is presented in Fig. 1(b). Only the α'' martensite phase was observed in the Ti-25Nb alloy, whereas only the β parent phase was observed in the Ti-25Nb-0.3O alloy. The addition of oxygen stabilizes the β phase in Ti-25Nb alloys. It results in the reduction of the hysteresis loop causing the nonlinear superelastic-like deformation and the increase of flow stress. Similar phenomena are observed in the mechanical behavior of Gum Metal (Ti-23Nb-0.7Ta-2.0Zr-1.2O, at. %) [5, 6].

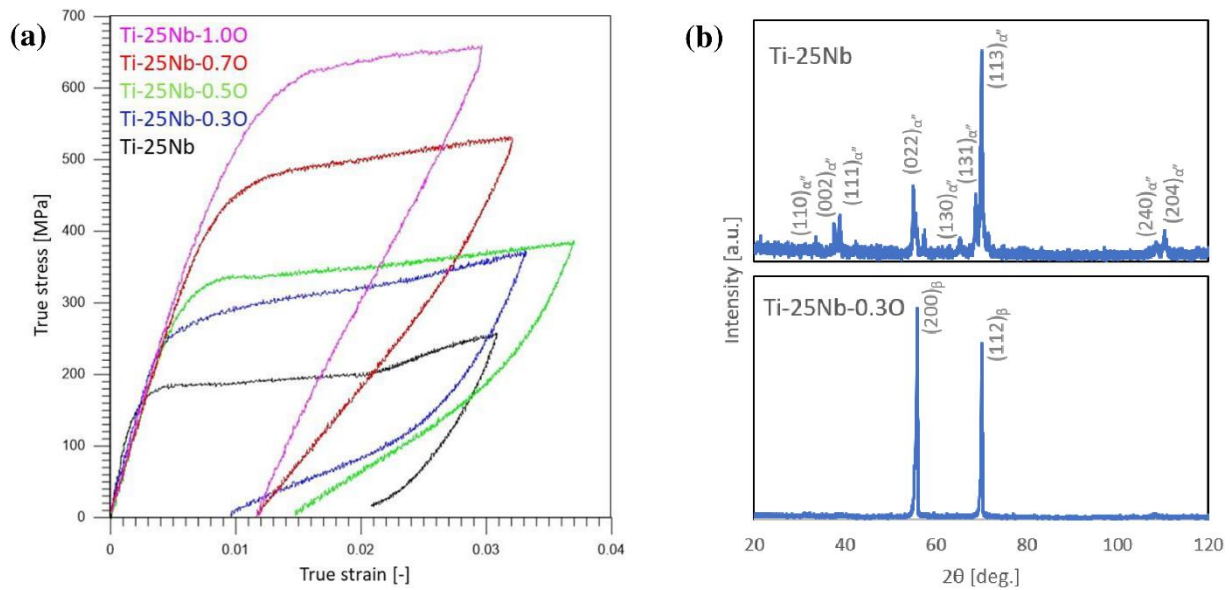


Fig. 1. Comparison of (a) stress-strain curves of Ti–25Nb– x O ($x=0, 0.3, 0.5, 0.7, 1.0$) SMAs under load-unload tension; (b) XRD profiles of Ti–25Nb and Ti–25Nb–0.30 SMAs

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